



List 8245

A BRAND AE-VMFE



NEW

SPEED FEED
1344

CARBIDE

DUARISE

4 FLUTE

40-44°

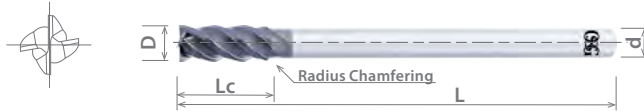


SHANK
h4

REG

PACKED
1 PIECE

Cutting Diameter Tolerance	
6mm ≤ D ≤ 12mm	+0 / -0.020mm



EDP Number		Diameter		Length of Cut	Overall Length	Shank Diameter
		D (mm)	Lc (mm)	L (mm)	d (mm)	
8549916	●	6.00	15.00	100.00	4.00	
8549918	●	8.00	20.00	110.00	6.00	
8549920	●	10.00	25.00	130.00	8.00	
8549922	●	12.00	30.00	150.00	10.00	

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked

Note: The radius chamfering is not a full radius since it is for preventing streaks during step milling.



ABOUT OSG

DRILLING

THREADING

MILLING

HOLDERS

INDEX

P					M			K	N		S		H			
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel			
Carbon Steel			Alloy Steel	Die Steel	Aluminum		Nickel Alloy		Titanium	Hardened Steel						
Low	Medium	High			6061	7075				Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
1010	1035	1065	4140	4340	300	400	17-4 PH	6061	7075	Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○

○ Good ○ Best

